

### EVO-1144, EVO-1144B

# EVO MFG 2007-2011 HD ProTek Transmission Crossmember



# EVO-1145, EVO-1145B

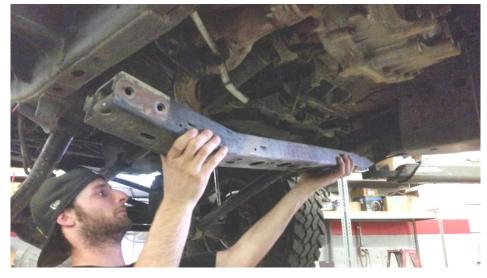
## EVO MFG 2012 + HD ProTek Transmission Crossmember

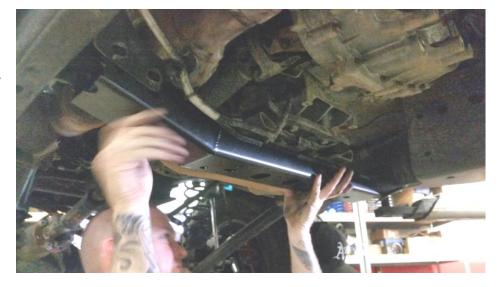


#### Note:

#### Powdercoated crossmembers are coated on the exterior only.

- 1. Support vehicle transmission with a jack or similar. Only use enough pressure to support the transmission.
- 2. Remove the two bolts connecting the factory gas tank skid to the transmission crossmember.
- 3. Completely remove the factory transfercase skid plate.
- 4. If your vehicle came equip with a skid plate forward of the transfercase completely remove it.
- 5. Remove the bolts securing the factory transmission crossmember.
- 6. Remove the factory transmission crossmember from the vehicle, you may find it easiest to drop the driver side down first. This will allow you to remove the passenger side out from the factory pocket and around the front side of the factory gas tank skid.
- Insert the EVO HD transmission crossmember into place on the vehicle, sliding the passenger side up and in position along the factory frame rail.





 Secure the EVO HD transmission crossmember in place starting with the two bolts on each end and working your way towards the middle of the transmission crossmember.





- 9. Secure factory gas tank skid to the EVO HD Protek transmission crossmember.
- Install previously removed factory skid plates back on to vehicle.

